

Environmental Product Declaration Type III ITB No. 101/2020

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CONVENIO and XIO DESKS AND TABLES

BASIC INFORMATION

This declaration is the type III Environmental Product Declaration (EPD) based on ISO 14040 and ISO 14025. It contains the information on the impacts of the declared product on the environment. Their aspects were verified by the independent body according to ISO 14025.

Life cycle analysis (LCA): A1-A3, C2-C4 and D modules in accordance with ISO 14040 (Cradle to Gate with options) The year of preparing the EPD: 2020 **Product standard:** EN 15372 (CONVENIO), EN 527-1, EN 527-2 (XIO) Service Life: 5 years for standard product with possibility of 10 years PCR: ITB-PCR A **Declared unit:** 1 desk / table Reasons for performing LCA: B2B **Representativeness:** Polish product

ITB is the verified member of The European Platform for EPD program operators and LCA practitioner www.eco-platform.org

Owner of the EPD:

Nowy Styl Sp. z o.o. Address: Pużaka 49, 38-400 Krosno, Poland Website: https://pl.nowystylgroup.com/pl/ Contact: info@nowystylgroup.com Tel.: +48 13 43 76 100, +48 13 43 62 732

EPD Program Operator:

Instytut Techniki Budowlanej (ITB) Address: Filtrowa 1, 00-611 Warsaw, Poland Website: www.itb.pl Contact: Justyna Tomaszewska j.tomaszewska@itb.pl energia@itb.pl





OUR COMPANY

We are a European manufacturer of furniture solutions for office and public spaces. Our unique business model allows us to provide clients with a comprehensive interior furnishing service, based on an in-depth analysis of the specificity and needs of the client, work efficiency and work organization, ergonomics and acoustics. Thanks to the company's experience as well as technological and production facilities, each offer is made to measure. An understanding of customers' needs, innovation and an organisational culture open to change has led us to the position of a company in Europe, with sales revenues of over 380 million euro per year. We have our own international distribution network including local sales structure in 16 countries on all major European markets and the Middle East. Hiring local managers and employees, we reach clients adjusting our offer and providing professional service.

01/MANUFACTURER





This assessment applies to those located in Poland, in the region of Podkarpacie (4 plants) in Jasło and 1 in Rzepedź, with a floor area of nearly 100,000 m², including a fully automated office furniture factory opened in 2014. The company also owns Research and Development Centre located in Jaslo where innovative production technologies and product solutions are constantly developed. We provide furniture for new office buildings, conference centres, cinemas, stadiums, music, sports and multi-functional facilities every day. Our list of references includes multinational corporations such as DS Smith, Honeywell, Deloitte and ABB, cultural institutions such as Polish National Radio Symphony Orchestra in Katowice and the Opera in Munich, as well as the stadiums in Poland and France where European Football Championships were held in 2012 and 2016. Fans of the Football World Cup in Qatar in six out of seven stadiums now under construction for the event will also sit in our seats.

We offer a wide product portfolio adjusted to the needs and expectations of our clients. Our furniture solutions and our know-how in arranging modern offices are exhibited in the Office Inspiration Centre in Kraków, where we meet with clients, provide training and share inspiration. We also have 31 showrooms i.a. in Warsaw, London, Paris, Düsseldorf, Munich, Prague, Bratislava and Dubai.

We make our products in more than a dozen manufacturing plants equipped with cutting-edge technologies, located in Poland, Germany, France, Switzerland, Ukraine, Russia and Turkey.



02/PRODUCT DESCRIPTION

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FURNITURE LINES CONVENIO

Convenio line consists of mobile tables and meeting tables.

CONVENIO MOBILE TABLE

Convenio mobile table is made of foldable table top and epoxy coated steel base that consists of two legs connected by a beam.

Table top: melamine faced chipboard, thickness 25 mm Legs: steel rounded profiles Beam: steel tube

CONVENIO MEETING TABLE

Convenio meeting table is made of fixed table top, steel tubular legs connected with steel a frame.

Table top:

melamine faced chipboard, thickness 25mm. Available in several dimensions. Legs: steel square profiles Frame: steel square profiles Glides: plastic

CONVENIO MEETING TABLE

Convenio meeting table is made fixed table top, slab-end legs connected with a linking panel and a foot bar.

Table top:

melamine faced chipboard, thickness 38 mm. Available in several dimensions Slab-end legs: melamine faced chipboard, thickness 38 mm Linking panel: melamine faced chipboard, thickness 19 mm Foot bar: stainless steel tube

APPLICATIONS

Conference and meeting rooms

CERTIFICATES

GS Mark for selected configurations

PRODUCT DESCRIPTION



FURNITURE LINES XIO

XIO LINE CONSISTS OF DESKS AND WORKBENCHES XIO table is made of table top and a steel base that consists of column, foot and beam.

Table top finish types: Melamine - melamine faced chipboard, thickness 25 mm Laminate - chipboard, thickness 25 mm. Covered with laminate on both sides. Veneer - chipboard, thickness 25 mm. Covered with veneer on both sides.

Table top types: fixed, sliding Base types: T-Base, C-Base Base finish: beam - epoxy coating, foot epoxy coating or chromium plating

Height adjustment types:

- Electric
- Manual by crank or grid mechanism
- Pneumatic
- Fixed

APPLICATIONS

Office Workstations

CERTIFICATES

GS Mark for selected configurations





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GENERAL RULES APPLIED

As shown in the scheme of manufacturing on page 7 Nowy Styl Sp. z o.o. manufactures products in five factories in Poland. Three of them process purchased materials such as metal, plastic and wood into components. Then, the furniture and chair factories use those components, as well as purchased components to assemble products, which are then ready for distribution. Some of the components made in the wood factory are also sold as finished products.

ALLOCATION

The allocation rules used for this EPD are based on general ITB PCR A. Production of the desks and tables CONVE-NIO and XIO is a line process carried out in five factories fo Nowy Styl Sp. z o.o. located in Krosno and Rzepedź (Poland). Allocation was done on product mass basis. All impacts from raw materials extraction are allocated in A1 module of the LCA. 100% of impacts from the line production of Nowy Styl Sp. z o.o. were inventoried and were allocated to the desks and tables production as follows: 0.05% CONVENIO and 1.19 XIO. Utilization of packaging material was taken into consideration. Module A2 includes transport of raw materials such as wood-faced boards (MFC), wood, polymers (PA6, PE, POM, PP), steel elements, papers, additives, ancillary materials and packaging materials from their suppliers to Nowy Styl Sp. z o.o. in Krosno and in Rzepedź. Municipal wastes of factory were allocated to module A3. Energy supply was inventoried for whole factory and was allocated to the of the desks and tables CONVENIO and XIO production. Emissions in the factory are measured and were allocated to module A3.

SYSTEM LIMITS

The life cycle analysis of the declared products covers "Product Stage", A1-A3, C2, C3, C4 and D modules (Cradle to Gate with options) accordance with ISO 14040 and ITB PCR A. The details of systems limits are provided in product technical report. All materials and energy consumption inventoried in factories and were included in calculation. In the assessment, all significant parameters from gathered production data are considered, i.e. all material used per formulation, utilized thermal energy, internal fuel and electric power consumption, direct production waste, and all available emission measurements. It can be assumed that the total sum of omitted processes does not exceed 5% of all impact categories. Machines and facilities (capital goods) required for and during production are excluded, as is transportation of employees.

A1 AND A2 MODULES: RAW MATERIALS SUPPLY AND TRANSPORT

Wood-faced boards (MFC), wood, polymers (PA6, PE, POM, PP), steel elements, papers, additives, ancillary materials and packaging materials come from Polish and foreign suppliers. Data on transport of the different products to the manufacturing plants is collected and modelled for factory by assessor. Means of transport include trucks. For calculation purposes Polish and European fuel averages are applied.

A3 PRODUCTION



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A3 PRODUCTION

END OF LIFE SCENARIOS

It is assumed that at the end of life stage, the transport distance for waste to waste processing (C3) is 50 km on > 10t loaded lorry with 50% capacity utilization and fuel consumption of 15 L per 100 km. The declared product is dismantled manually. Selectively recovered materials undergo recycling, energy recovery or landfilling according to Polish treatment practice of industrial waste while residual materials are forwarded to landfill in the form of mixed wastes. The reuse, energy recovery and recycling stage is considered beyond the system boundaries (D).

Table 1 End of life scenarios for the materials

MATERIAL	MATERIAL RECOVERY	ENERGY RECOVERY	RECYCLING	LANDFILLING
POLYMERS	80%	30%	30%	40%
ALUMINIUM	95%	0%	75%	25%
STEEL	95%	0%	100%	0%
WOOD AND WOODEN-BASED COMPONENTS	95%	50%	50%	0%
CARTONBOARD	95%	30%	70%	0%

DATA COLLECTION PERIOD

The data for manufacture of the declared products refer to period between 01.01.2018 – 31.12.2018 (1 year). The life cycle assessments were prepared for Poland as reference area.

DATA QUALITY

The values determined to calculate the LCA originate from verified Nowy Styl Sp. z o.o. inventory data.

ASSUMPTIONS AND ESTIMATES

The impacts of the representative the desks and tables CONVENIO and XIO were aggregated using weighted average. Impacts were inventoried and calculated for all products of the desks and tables CONVENIO and XIO

CALCULATION RULES

LCA was done in accordance with ITB PCR A document.

DATA BASES

The data for the processes come from the following databases: Ecoinvent v.3.5, specific EPDs, ELCD, ÖKOBAUDAT, Ullmann's, ITB-Data. Specific data quality analysis was a part of external ISO 14001 audit.



RESULTS

DECLARED UNIT

The declaration refers to delcared unit (DU = 1 desk / table) -CONVENIO and XIO desk and tables lines produced by Nowy Styl Sp. z o.o.

Table 2. System boundaries for the environmental characteristic of CONVENIO and XIO desk and tables lines produced by Nowy Styl Sp. z o.o.

PROE	DUCT ST.	AGE	CONSTI PRC	RUCTION DCESS				USE STAG	θE			END OF LIFE			BENEFITS AND LOADS BEYOND THE SYSTEM BOUNDARY	
Raw material supply	Transport	Manufacturing	Transport to construction site	Construction-installation process	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	Deconstruction demolition	Transport	Waste processing	Disposal	Reuse-recovery-recycling potential
A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
MD	MD	MD	MNA	MNA	MNA	MNA	MNA	MNA	MNA	MNA	MNA	MNA	MD	MD	MD	MD

Environmental assessment information

(MNA - Module not assessed, MD - Module Declared, INA - Indicator Not Assessed)

RESULTS

CONVENIO							
Environmental impacts: (DU) 1 desk / table (weight: 53,5 kg*)							
IMPACT CATEGORIES	UNIT	A1	A2	A3	A1-A3		
Global warming potential	[kg CO ₂ eq.]	-3.17E+00	1.70E+00	1.93E+01	1.78E+01		
Depletion potential of the stratospheric ozone layer	[kg CFC 11 eq.]	9.46E-07	0.00E+00	0.00E+00	9.46E-07		
Acidification potential of soil and water	[kg SO ₂ eq.]	1.77E-01	1.27E-02	5.16E-03	1.95E-01		
Formation potential of tropospheric ozone	[kg Ethene eq.]	4.65E-02	8.93E-04	9.47E-04	4.83E-02		
Eutrophication potential	[kg (PO ₄) ³ - eq.]	3.23E-02	3.93E-06	8.00E-04	3.31E-02		
Abiotic depletion potential (ADP-elements) for non-fossil resources	[kg Sb eq.]	4.22E-03	0.00E+00	7.15E-05	4.29E-03		
Abiotic depletion potential (ADP-fossil fuels) for fossil resources	[MJ]	6.91E+02	3.81E+01	1.14E+02	8.43E+02		
Environmer	ital aspects on resource	e use: (DU) 1 desk / tabl	e (weight: 53,5 kg*)				
ASPETCS	Unit	A1	A2	A3	A1-A3		
Use of renewable primary energy excluding renewable primary energy resources used as raw materials	[MJ]	INA	INA	INA	INA		
Use of renewable primary energy resources used as raw materials	[MJ]	INA	INA	INA	INA		
Total use of renewable primary energy resources (primary energy and primary energy resources used as raw material)	[MJ]	7.71E+02	2.67E+00	7.01E+00	7.81E+02		
Use of non-renewable primary energy excluding non- renewable primary energy resources used as raw materials	[MJ]	INA	INA	INA	INA		
Use of non-renewable primary energy resources used as raw materials	[MJ]	INA	INA	INA	INA		
Total use of non renewable primary energy resources (primary energy and primary energy resources used as raw material)	[MJ]	7.89E+02	4.00E+01	1.19E+02	9.48E+02		
Use of secondary material	[kg]	1.64E+01	0.00E+00	0.00E+00	1.64E+01		
Use of renewable secondary fuels	[MJ]	2.26E-01	2.00E+00	0.00E+00	2.23E+00		
Use of non-renewable secondary fuels	[MJ]	6.13E-02	0.00E+00	0.00E+00	6.13E-02		
Use of net fresh water	[m³]	INA	INA	INA	INA		
Other environmental information describing waste categories: (DU) 1 desk / table (weight: 53,5 kg*)							
WASTES	Unit	A1	A2	A3	A1-A3		
Hazardous waste disposed [kg]	[kg]	9.73E-03	8.88E-07	1.23E-01	1.32E-01		
Non-hazardous waste disposed [kg]	[kg]	2.45E+00	8.25E-04	1.56E-01	2.61E+00		
Radioactive waste disposed [kg]	[kg]	1.35E-02	0.00E+00	0.00E+00	1.35E-02		
Components for re-use [kg]	[kg]	2.45E-01	0.00E+00	0.00E+00	2.45E-01		
Materials for recycling [kg]	[kg]	2.35E-01	0.00E+00	3.39E+00	3.62E+00		
Materials for energy recovery [kg]	[kg]	0.00E+00	0.00E+00	0.00E+00	0.00E+00		
Exported energy MJ per energy carrier	[MJ per energy carrier]	INA	INA	INA	INA		

*Product weight includes: material, packaging waste and all packaging materials 10

RESULTS

CONVENIO							
Environmental impacts: (DU) 1 desk / table (weight: 53,5 kg*)							
IMPACT CATEGORIES	UNIT	C2	C3	C4	D		
Global warming potential	[kg CO ₂ eq.]	1.00E-01	1.35E+00	2.45E+00	-3.20E+01		
Depletion potential of the stratospheric ozone layer	[kg CFC 11 eq.]	0.00E+00	1.03E-07	2.65E-08	-2.22E-07		
Acidification potential of soil and water	[kg SO ₂ eq.]	7.57E-04	5.55E-03	2.68E-03	-4.96E-02		
Formation potential of tropospheric ozone	[kg Ethene eq.]	4.89E-05	7.69E-04	6.04E-04	-1.28E-02		
Eutrophication potential	[kg (PO ₄) ³ - eq.]	1.34E-04	2.13E-03	7.75E-04	-1.03E-02		
Abiotic depletion potential (ADP-elements) for non-fossil resources	[kg Sb eq.]	0.00E+00	1.67E-05	5.09E-06	-1.36E-03		
Abiotic depletion potential (ADP-fossil fuels) for fossil resources	[MJ]	2.96E+00	2.05E+01	9.22E+00	-3.18E+02		
Environmer	ital aspects on resource	e use: (DU) 1 desk / tabl	e (weight: 53,5 kg*)				
ASPETCS	Unit	C2	C3	C4	D		
Use of renewable primary energy excluding renewable primary energy resources used as raw materials	[LM]	INA	INA	INA	INA		
Use of renewable primary energy resources used as raw materials	[MJ]	INA	INA	INA	INA		
Total use of renewable primary energy resources (primary energy and primary energy resources used as raw material)	[LM]	2.07E-01	9.51E+01	8.52E-01	-1.68E+01		
Use of non-renewable primary energy excluding non- renewable primary energy resources used as raw materials	[MJ]	INA	INA	INA	INA		
Use of non-renewable primary energy resources used as raw materials	[MJ]	INA	INA	INA	INA		
Total use of non renewable primary energy resources (primary energy and primary energy resources used as raw material)	[LM]	3.10E+00	1.79E+01	7.59E+00	-2.78E+02		
Use of secondary material	[kg]	0.00E+00	0.00E+00	0.00E+00	8.10E+00		
Use of renewable secondary fuels	[MJ]	1.55E-01	0.00E+00	0.00E+00	1.32E+02		
Use of non-renewable secondary fuels	[MJ]	0.00E+00	0.00E+00	0.00E+00	1.08E+01		
Use of net fresh water	[m³]	INA	INA	INA	INA		
Other environmental in	formation describing w	vaste categories: (DU) 1	desk / table (weight: 5	3,5 kg*)			
WASTES	Unit	C2	C3	C4	D		
Hazardous waste disposed [kg]	[kg]	1.82E-06	1.42E-04	6.96E-06	-4.31E-03		
Non-hazardous waste disposed [kg]	[kg]	1.69E-03	7.19E-01	1.02E+00	-1.11E+00		
Radioactive waste disposed [kg]	[kg]	0.00E+00	1.35E-04	2.04E-05	-9.37E-03		
Components for re-use [kg]	[kg]	0.00E+00	1.47E-01	0.00E+00	0.00E+00		
Materials for recycling [kg]	[kg]	0.00E+00	1.44E+01	0.00E+00	-5.66E-04		
Materials for energy recovery [kg]	[kg]	0.00E+00	0.00E+00	0.00E+00	0.00E+00		
Exported energy MJ per energy carrier	[MJ per energy carrier]	INA	INA	INA	INA		

RESULTS

XIO							
Environmental impacts: (DU) 1 desk / table (weight: 52,8 kg*)							
IMPACT CATEGORIES	UNIT	A1	A2	A3	A1-A3		
Global warming potential	[kg CO ₂ eq.]	4.14E+01	1.08E+00	5.13E+01	9.38E+01		
Depletion potential of the stratospheric ozone layer	[kg CFC 11 eq.]	8.45E-07	0.00E+00	0.00E+00	8.45E-07		
Acidification potential of soil and water	[kg SO ₂ eq.]	1.98E-01	7.99E-03	1.59E-02	2.22E-01		
Formation potential of tropospheric ozone	[kg Ethene eq.]	6.61E-02	5.53E-04	1.65E-03	6.83E-02		
Eutrophication potential	[kg (PO ₄) ³ - eq.]	9.04E-02	2.96E-07	2.88E-03	9.32E-02		
Abiotic depletion potential (ADP-elements) for non-fossil resources	[kg Sb eq.]	3.93E-03	0.00E+00	1.90E-04	4.12E-03		
Abiotic depletion potential (ADP-fossil fuels) for fossil resources	[MJ]	7.60E+02	5.67E+01	2.36E+02	1.05E+03		
Environmer	ital aspects on resource	e use: (DU) 1 desk / tabl	e (weight: 52,8 kg*)				
ASPETCS	Unit	A1	A2	A3	A1-A3		
Use of renewable primary energy excluding renewable primary energy resources used as raw materials	[MJ]	INA	INA	INA	INA		
Use of renewable primary energy resources used as raw materials	[MJ]	INA	INA	INA	INA		
Total use of renewable primary energy resources (primary energy and primary energy resources used as raw material)	[MJ]	4.60E+02	3.97E+00	1.37E+01	4.78E+02		
Use of non-renewable primary energy excluding non- renewable primary energy resources used as raw materials	[LM]	INA	INA	INA	INA		
Use of non-renewable primary energy resources used as raw materials	[MJ]	INA	INA	INA	INA		
Total use of non renewable primary energy resources (primary energy and primary energy resources used as raw material)	[LM]	8.64E+02	5.96E+01	2.48E+02	1.17E+03		
Use of secondary material	[kg]	2.75E+01	0.00E+00	0.00E+00	2.75E+01		
Use of renewable secondary fuels	[MJ]	4.94E-01	2.98E+00	0.00E+00	3.47E+00		
Use of non-renewable secondary fuels	[MJ]	6.13E-02	0.00E+00	0.00E+00	6.13E-02		
Use of net fresh water	[m³]	INA	INA	INA	INA		
Other environmental information describing waste categories: (DU) 1 desk / table (weight: 52,8 kg*)							
WASTES	Unit	A1	A2	A3	A1-A3		
Hazardous waste disposed [kg]	[kg]	1.26E-02	1.58E-07	3.28E-01	3.41E-01		
Non-hazardous waste disposed [kg]	[kg]	3.73E+00	1.47E-04	2.96E-01	4.02E+00		
Radioactive waste disposed [kg]	[kg]	2.29E-02	0.00E+00	0.00E+00	2.29E-02		
Components for re-use [kg]	[kg]	5.22E-01	0.00E+00	0.00E+00	5.22E-01		
Materials for recycling [kg]	[kg]	5.01E-01	0.00E+00	5.50E+00	6.00E+00		
Materials for energy recovery [kg]	[kg]	0.00E+00	0.00E+00	3.96E-01	3.96E-01		
Exported energy MJ per energy carrier	[MJ per energy carrier]	INA	INA	INA	INA		

*Product weight includes: material, packaging waste and all packaging materials

RESULTS

XIO							
Environmental impacts: (DU) 1 desk / table (weight: 52,8 kg*)							
IMPACT CATEGORIES	UNIT	C2	C3	C4	D		
Global warming potential	[kg CO ₂ eq.]	9.90E-02	9.27E-01	6.36E-01	-4.86E+01		
Depletion potential of the stratospheric ozone layer	[kg CFC 11 eq.]	0.00E+00	5.96E-08	6.99E-09	-5.41E-07		
Acidification potential of soil and water	[kg SO ₂ eq.]	7.48E-04	6.34E-03	8.04E-04	-8.56E-02		
Formation potential of tropospheric ozone	[kg Ethene eq.]	4.83E-05	5.20E-04	1.72E-04	-2.20E-02		
Eutrophication potential	[kg (PO ₄) ³ - eq.]	1.32E-04	2.48E-03	2.35E-04	-4.85E-02		
Abiotic depletion potential (ADP-elements) for non-fossil resources	[kg Sb eq.]	0.00E+00	2.64E-05	1.21E-06	-2.88E-03		
Abiotic depletion potential (ADP-fossil fuels) for fossil resources	[MJ]	2.92E+00	1.29E+01	3.03E+00	-4.35E+02		
Environmer	ital aspects on resource	e use: (DU) 1 desk / tabl	e (weight: 52,8 kg*)				
ASPETCS	Unit	C2	C3	C4	D		
Use of renewable primary energy excluding renewable primary energy resources used as raw materials	[MJ]	INA	INA	INA	INA		
Use of renewable primary energy resources used as raw materials	[MJ]	INA	INA	INA	INA		
Total use of renewable primary energy resources (primary energy and primary energy resources used as raw material)	[MJ]	2.04E-01	5.20E+01	2.54E-01	6.31E+00		
Use of non-renewable primary energy excluding non- renewable primary energy resources used as raw materials	[MJ]	INA	INA	INA	INA		
Use of non-renewable primary energy resources used as raw materials	[MJ]	INA	INA	INA	INA		
Total use of non renewable primary energy resources (primary energy and primary energy resources used as raw material)	[M]	3.07E+00	1.14E+01	2.42E+00	-3.49E+02		
Use of secondary material	[kg]	0.00E+00	0.00E+00	0.00E+00	4.36E+00		
Use of renewable secondary fuels	[MJ]	1.53E-01	0.00E+00	0.00E+00	7.11E+01		
Use of non-renewable secondary fuels	[MJ]	0.00E+00	0.00E+00	0.00E+00	5.84E+00		
Use of net fresh water	[m³]	INA	INA	INA	INA		
Other environmental information describing waste categories: (DU) 1 desk / table (weight: 52,8 kg*)							
WASTES	Unit	C2	C3	C4	D		
Hazardous waste disposed [kg]	[kg]	1.82E-06	5.16E-02	1.64E-06	-9.17E-03		
Non-hazardous waste disposed [kg]	[kg]	1.69E-03	7.85E-01	3.76E-01	-2.40E+00		
Radioactive waste disposed [kg]	[kg]	0.00E+00	1.81E-04	7.29E-06	-1.99E-02		
Components for re-use [kg]	[kg]	0.00E+00	3.13E-01	0.00E+00	0.00E+00		
Materials for recycling [kg]	[kg]	0.00E+00	3.07E+01	0.00E+00	-2.66E-01		
Materials for energy recovery [kg]	[kg]	0.00E+00	0.00E+00	0.00E+00	0.00E+00		
Exported energy MJ per energy carrier	[MJ per energy carrier]	INA	INA	INA	INA		



The process of verification of this EPD is in accordance with ISO 14025. After verification, this EPD is valid for a 5-year-period. EPD does not have to be recalculated after 5 years, if the underlying data have not changed significantly.

The basis for LCA	analysis was	ISO 14040	and ITB PCR A
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Independent verification corresponding to ISO 14025 (subclause 8.1.3.)

X external

internal

External verification of EPD: Ph.D. Eng. Halina Prejzner

LCA, LCI audit and input data verification: Ph.D. Eng. Justyna Tomaszewska, j.tomaszewska@itb.pl

Verification of LCA: Ph.D. Eng. Michał Piasecki, m.piasecki@itb.pl

NORMATIVE REFERENCES

Building Research Institute

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- >> ITB PCR A General Product Category Rules for Construction Products
- >> ISO 14025:2006, Environmental labels and declarations Type III environmental declarations – Principles and procedures
- >> ISO 14040:2006 Environmental management Life cycle assessment Principles and framework
- >> ISO 14044:2006 Environmental management Life cycle assessment Requirements and guidelines
- >> EN 15804:2012+A1:2013 Sustainability of construction works -Environmental product declarations - Core rules for the product category of construction products
- >> PN-EN 15942:2012 Sustainability of construction works Environmental product declarations Communication format business-to-business
- >> KOBiZE Wskaźniki emisyjności CO₂, SO₂, NOx, CO i pyłu całkowitego dla energii elektrycznej, grudzień 2017

